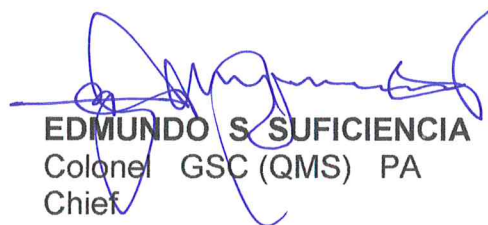


HEADQUARTERS
PHILIPPINE ARMY
OFFICE OF THE ARMY QUARTERMASTER
Fort Andres Bonifacio, Metro Manila

VISUAL INSPECTION CHECKLIST

SOCKS, ATHLETIC, GRAY
QM SPEC NR IC-21SAG dated 08 September 2019

DESCRIPTION OF DEFECTS	CLASIFICATION OF DEFECTS
1. Packing and Packaging	
a) Each pair shall be placed in a transparent/cellophane bag	Major
b) Each bag have a markings printed legibly on one face at the center portion using black ink	Minor
c) Contents of the bag not as specified	Minor
d) Twelve (12) pairs shall be neatly stacked to a bundle with every other pair reversed	Minor
e) Ten (10) bundles or One Hundred Twenty (120) pairs shall be packed in a corrugated carton.	Major
f) The top of cover of the carton shall be sealed with binding tape and secured with nylon straps.	Minor
g) Contents of the bag not as specified	Major
2. Shall be gray in color	Major
3. There shall be no loose sewing or untrimmed edges	Major
4. Presence of dirt, stains and other defects:	
a. Affecting appearance	Major
b. Does not affect appearance	Minor


EDMUNDO S. SUFICIENCIA
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Chief

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SOCKS, ATHLETIC, GRAY
QM SPEC NR IC-21SAG dated 08 September 2019

TEST CRITERIA

FOR POST-QUALIFICATION TEST:

Destructive Testing Criteria based on Logistic Letter Directive Number SC-07-04 dtd 25 October 2007 para 5f.

TOTAL MINOR TEST POINTS	NO. OF ALLOWABLE DEFECTS	
	MAJOR	MINOR
4	0	0

1. No major defect allowed.
2. Maximum allowable minor defect is nine & 9/10 percent (9.9%) of total minor test points **"CONDUCTED"**

FOR ACCEPTANCE TEST:

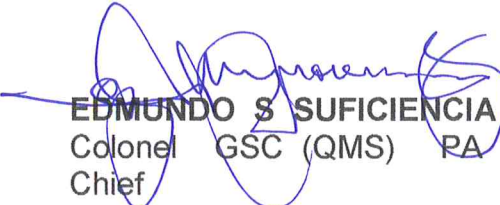
- I. Visual Inspection Criteria based on Mil Std 105E dtd 10 May 1989
 - All defects noted in 1st and 2nd sampling are cumulative.
 - In case of rejection, destructive testing will not be conducted

Classification of Defects	TABLE III-A General Inspection Level I Code Letter L Double Sampling Plan for Normal Inspection				
	Lot size 35,001 – 150,000 pcs Sample Size: 125 pcs + 125 pcs	Number of Defects			
		1 st Sampling		2 nd Sampling	
	AQL	Accept	Reject	Accept	Reject
MAJOR	6.5	11	16	26	27
MINOR	25	11	16	26	27

- II. Destructive Testing Criteria based on Logistic Letter Directive Number SC-07-04 dtd 25 October 2007 para 5f.

TOTAL MINOR TEST POINTS	NO. OF ALLOWABLE DEFECTS	
	MAJOR	MINOR
4	0	0

1. No major defect allowed.
2. Maximum allowable minor defect is nine & 9/10 percent (9.9%) of total minor test points **"CONDUCTED"**


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dated 08 September 2019

LIST OF REQUIRED PROTOTYPE SAMPLES AND SWATCH MATERIALS FOR
TESTING

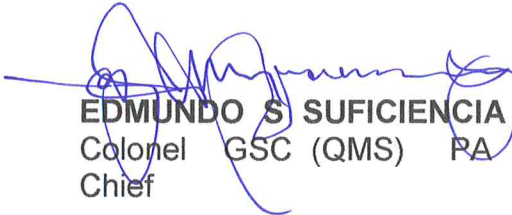
1. FOR POST QUALIFICATION TEST

PROTOTYPE SAMPLES

Four (4) pairs of socks, any size but the four (4) pairs must be of
same sizes

2. FOR ACCEPTANCE TEST

Four (4) pairs of socks, any size but the four (4) pairs must be of
same sizes


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