

“Corrected Copy”

**HEADQUARTERS
PHILIPPINE ARMY
OFFICE OF THE ARMY QUARTERMASTER
Fort Andres Bonifacio, Metro Manila**

**ARMY COMBAT BOOTS, SUEDE, URBAN USE
QM SPEC NR IC-21ACBSUUdtd 05 July 2019**

LIST OF REQUIRED PROTOTYPE SAMPLES AND SWATCH MATERIALS FOR TESTING

1. FOR POST QUALIFICATION TEST

PROTOTYPE SAMPLES

sizes RDC – Three (3) pairs, any size but the Three (3) pairs must be of same

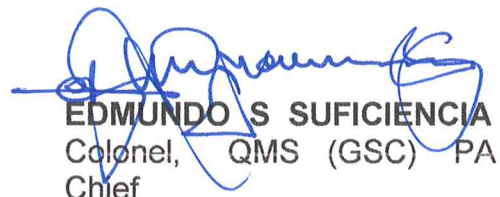
OAQM – One (1) pair

SWATCH MATERIALS (Minimum requirement)

Upper Leather	40 cm x 40 cm
Counter Material	50 cm x 50 cm
Box Toe Material	50 cm x 50 cm
Quarter and Gusset Material	1 meter full width
Vamp Lining	80 cm x 100 cm
Eyelet Stay Reinforcement	80 cm x 100 cm
Binding Tape	1.5 meters
Quarter Top Facing, Backstay	1.5 meters
Ankle Reinforcement Tapes	1.5 meters
Footbed Cushion/Sock Lining	1 pair
Insole Construction Assembly	3 pairs
Insole Assembly Top Layer	80 cm x 80 cm
Insole Assembly Bottom Layer	80 cm x 80 cm
Fiber shank	1 pair
Thread for Upper Fitting	10 meters
Thread for Insole Stitching	10 meters
Thread for Outsole Lock Stitching	10 meters
Thread for Double Outsole Lock Stitching	10 meters

2. FOR ACCEPTANCE TEST

Four (4) pairs – Picked at random from delivery


EDMUNDO S SUFICIENCIA
Colonel, QMS (GSC) PA
Chief